





INTERIOR doors in natural veneers

Doors with natural veneer are made for large group of discerning clients, for whom natural beauty is of fundamental aesthetic value. Variety and individual character are highly sought after qualities of a product, after all, why would we want to live in homes that are all identical and replicated in millions of units? Just as every human being is different, so every tree is unique. Nature did not intend for identical live forms and shapes, and diversity in wood is testament to its natural pedigree.

We say that wood is still "living" and "breathing", adjusting to its surroundings. Keeping in mind this information when appraising the quality of doors we want to purchase, it is important to consider the compromise between perfection in structure, color, and surface quality and natural beauty and unique patterns of wood.

Porta KMI Poland, eager to meet the highest expectations of its clients, works with the best suppliers around the world. They represent well known and respected companies with decades of experience in manufacturing and distribution of natural veneers, such as: Danzer, J.u.A Frischeis, AB Bohmans, Fanerfabrik, Barlinek SA, and ALPI.

Natural veneers chosen by us because of the aesthetic qualities they possess are divided into two main groups:

Standard – used in Porta CLASSIC, MADRID, CORDOBA, TOLEDO and SEVILLA collections. This is a group of natural veneers characterised by a variety of colors, ring patterns, knots and twists in fibres etc. Their character is a product of the natural environment the trees grew in, climatic conditions and habitat occurring within the same biological species.

These morphological qualities of wood, characteristic of natural materials, set it apart from artificial fibre and as such do not constitute flaws in design.

Select – used in Nova NATURE, Nature STYLE, Nature SPACE, Nature LINE, Nature TREND, Nature CONCEPT, Nature TREND ELEGANCE, Nature CONCEPT ELEGANCE collections. This is a specially prepared and selected natural veneer characterised by high repetition in ring patterns and dye coloring. Products made with this type of covering meet the highest standards of quality sought by the most demanding clients.

Porta CLASSIC

MALAGA – new collection!

MADRID, CORDOBA – new colours!

TOLEDO, SEVILLA – new colours!

Nova NATURE

Nature LINE

Nature STYLE

Nature SPACE

Nature TREND

Nature CONCEPT

Nature TREND ELEGANCE – new collection!

Nature CONCEPT ELEGANCE – new collection!

Enjoy the quality!



Porta CLASSIC



Porta CLASSIC are plate doors veneered in natural veneer. The rich colors and interesting design makes it possible to satisfy the customer needs. We would like to draw your attention to the fact that a few discolorations of veneer and differences in wood grain are inherent in this group of products and prove their natural origin and the charm of true wood.



pattern 1.1

pattern 1.2

pattern 1.3

pattern 1.4

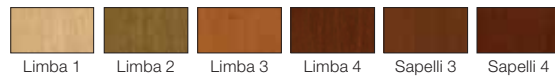
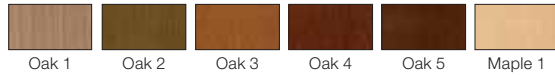
pattern 5.1

pattern 5.2

pattern 5.3

AVAILABLE COLORS

Standard natural veneer ★★★★★☆



DOOR LEAVES – CROSS-SECTIONS



perforated chipboard

DOOR LEAF CONSTRUCTION

Leaf frame is made from coniferous tree dressing. Leaf filling consists of perforated chipboard reinforced with an inside plywood rail. The frame, along with the filling is covered on both sides with a board plated with high quality natural veneer.

LEAF EDGE PROFILE

"K" type door leaf edge profile. Outside leaf rail veneered to match leaf color.

FINISHING

Four types of natural veneers: Oak (two different patterns of wood grain design – "flower" and "striped"), Sapelli, Limba or Maple. The door leaf is painted in one out of several colours with ecologically safe water varnish and hardened using UV (light) technology.

MODELS

Single and double doors: in all patterns.

Door leaf is available in version for sliding door without hinges and rebate and with a groove for guiding element slot-milled in the bottom edge of the door leaf (included in the system).

ACCESSORIES – included in the leaf price

- Lock: for regular key, bathroom lock or for cylinder insert
- Pane (pattern "chinchilla" or "hardened mat")
- Preparation for shortening up to 60 mm
- Round flush handle (for sliding doors)

LEAF SIZES (page 154, table 1)

Single leaf: „60“, „70“, „80“, „90“, „100“

Double leaf: „120“ ± „200“¹

RECOMMENDED DOOR FRAMES (from page 128)

- MINIMAX door frame, fixed width: 100 mm
- Adjustable Porta SYSTEM door frame
- Adjustable PRESTIGE door frame

NOTES

- The recommended natural veneer door frames come equipped with a set of two „PRIME“ pintle hinges. The leaf is not equipped with the hinge part.
- Leaves available also in a non-painted version, at the price of the standard product.
- Ventilation sleeves available in silver or golden colour – 1 row.

¹ Arbitrary selection of door leaf sizes for double doors.

Passive leaf (side panel) with sizes „30“, „40“, „50“ only in full option.



pattern 5.4



pattern 5.5

ADDITIONAL CHARGES (option)

„100“ size

ventilation: sleeves, undercut (page 149)

drilled hole for third hinge for the leaf dimensions „60“, „70“ or „80“

bull's eye made from stainless steel (pattern 1.1 only)

hook lock with side handles (for sliding doors)

handle with escutcheon (page 146)

MALAGA



MALAGA doors include classic models which perfectly fit the apartments, houses or residences with traditional interior decor. Simple design and natural veneer make the door present themselves perfectly in the indoor spaces where unadorned simplicity combines with the elegance of classic designs. Differences in colours of veneer both on the door leaves and between the leaves and frames as well as the differences in wood grain are inherent in this group of products and prove their natural origin and the charm of true wood.

NEW COLLECTION



pattern A.0



pattern A.1



pattern B.0



pattern B.1



pattern B.2



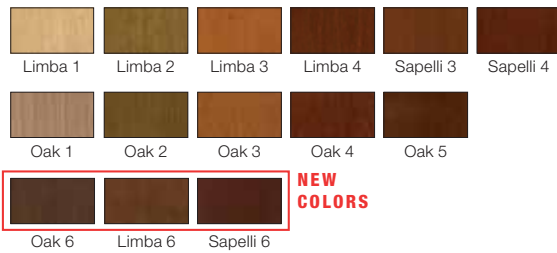
pattern B.3



pattern C.0

AVAILABLE COLORS

Standard natural veneer ★★★★★☆



DOOR LEAVES – CROSS-SECTIONS



multilayer structure

DOOR LEAF CONSTRUCTION

The door leaf consists of a frame made of high quality wood, plywood and chipboard. Door leaf panel and frame are faced with one of three high quality natural veneers. External rail finished with veneer in the door leaf colour. The technology used gives a door leaf highly resistant to deformations.

LEAF EDGE PROFILE

"K" type door leaf edge profile. Outside leaf rail veneered to match leaf color.

FINISHING

The door leaf is painted with ecologically safe water varnish and hardened using UV (light) technology.

MODELS

Single and double doors: in all patterns.

Door leaf is available in version for sliding door without hinges and rebate and with a groove for guiding element slot-milled in the bottom edge of the door leaf (included in the system).

ACCESSORIES – included in the leaf price

- Lock: for regular key, bathroom lock or for cylinder insert
- Pane (pattern "chinchilla" or "hardened mat")
- Preparation for shortening up to 60 mm
- Round flush handle (for sliding doors)
- Pane fixing seal
- Preparation for shortening up to 40 mm¹

LEAF SIZES (page 154, table 1)

Single leaf: „60“, „70“, „80“, „90“, „100“

Double leaf: „120“ ± „200“²

RECOMMENDED DOOR FRAMES (from page 128)

- MINIMAX door frame, fixed width: 100 mm
- Adjustable Porta SYSTEM door frame
- Adjustable PRESTIGE door frame

NOTES

- The recommended natural veneer door frames come equipped with a set of „PRIME“ pintle hinges.
- The leaf is not equipped with the hinge part.
- Leaves available also in a non-painted version, at the price of the standard product.
- Ventilation sleeves available in silver or golden colour – 1 row.

¹ Door leaf with ventilation slot - shortening up to 20 mm.

² Arbitrary selection of door leaf sizes for double doors.



pattern C.1



pattern C.2

ADDITIONAL CHARGES (option)

„100“ size

ventilation: sleeves, undercut or slot (page 149)

drilled hole for third hinge for the leaf dimensions „60“, „70“ or „80“

closing trim for double door

hook lock with side handles (for sliding doors)

handle with escutcheon (page 146)

MADRID, CORDOBA



MADRID and CORDOBA models with their flush construction, natural veneer and unique technology present themselves perfectly in the indoor spaces where natural appearance combines with the elegance of classic design. We would like to draw your attention to the fact that a few discolorations of veneer and differences in wood grain are inherent in this group of products and prove their natural origin and the charm of true wood.



Design inspired by the application of Module RETRO - details, see page 130.



MADRID,
full



MADRID,
small light



MADRID,
medium sash



MADRID,
large sash



CORDOBA,
full



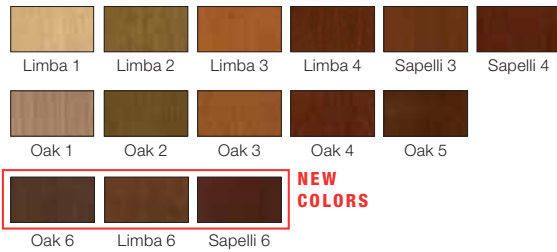
CORDOBA,
small light



CORDOBA,
medium sash

AVAILABLE COLORS

Standard natural veneer ★★★★★☆



DOOR LEAVES – CROSS-SECTIONS



multilayer structure



CORDOBA,
large sash

DOOR LEAF CONSTRUCTION

The door leaf consists of a frame made of high quality wood, plywood and chipboard. Door leaf panel and frame are faced with one of four high quality natural veneers. External rail finished with veneer in the door leaf colour. The technology used gives a door leaf highly resistant to deformations.

LEAF EDGE PROFILE

"K" type door leaf edge profile. Outside leaf rail veneered to match leaf color.

FINISHING

The door leaf is painted with ecologically safe water varnish and hardened using UV (light) technology.

MODELS

Single doors: full, glazed.

Single door with side panel.

Double doors: full, glazed.

Door leaf is available in version for sliding door without hinges and rebate and with a groove for guiding element slot-milled in the bottom edge of the door leaf (included in the system).

ACCESSORIES – included in the leaf price

- Lock: for regular key, bathroom lock or for cylinder insert
- Pane (pattern "chinchilla" or "hardened mat")
- Pane fixing seal
- Round flush handle (for sliding doors)
- Preparation for shortening up to 40 mm¹

LEAF SIZES (page 154, table 1)

Single leaf: „60“, „70“, „80“, „90“, „100“

Double leaf: „120“ ÷ „200“²

RECOMMENDED DOOR FRAMES (from page 128)

- MINIMAX door frame, fixed width: 100 mm
- Adjustable Porta SYSTEM door frame
- Adjustable PRESTIGE door frame

NOTES

- The recommended natural veneer door frames come equipped with a set of two „PRIME“ pintle hinges. The leaf is not equipped with the hinge part.
- Leaves available also in a non-painted version, at the lower price.
- Ventilation sleeves available in silver or golden colour – 1 row.

¹ Door leaf with ventilation slot – shortening up to 20 mm.

² Arbitrary selection of door leaf sizes for double doors.

ADDITIONAL CHARGES (option)

„100“ size

ventilation: sleeves, undercut or slot (page 149)

drilled hole for third hinge for the leaf dimensions „60“, „70“ or „80“

hook lock with side handles (for sliding doors)

closing trim for double door

handle with escutcheon (page 146)

TOLEDO, SEVILLA



TOLEDO and SEVILLA models with their flush construction, natural veneer and unique technology present themselves perfectly in the indoor areas where natural appearance combines with the elegance of classic design. We would like to draw your attention to the fact that a few discolorations of veneer and differences in wood grain are inherent in this group of products and prove their natural origin and the charm of true wood.



TOLEDO,
full



TOLEDO
pattern 1



TOLEDO
pattern 2



TOLEDO
pattern 3



TOLEDO
pattern 4



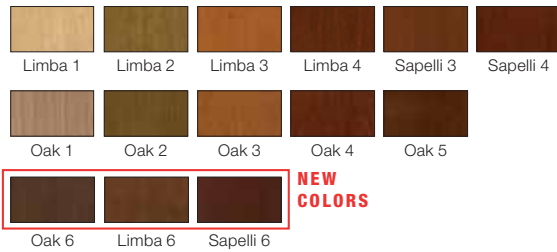
TOLEDO
pattern 5



SEVILLA
full

AVAILABLE COLORS

Standard natural veneer ★★★★★☆



DOOR LEAVES – CROSS-SECTIONS



multilayer structure



SEVILLA
glazed

DOOR LEAF CONSTRUCTION

The door leaf consists of a frame made of high quality wood, plywood and chipboard. Door leaf panel and frame are faced with one of four high quality natural veneers. External rail finished with veneer in the door leaf colour. The technology used gives a door leaf highly resistant to deformations.

LEAF EDGE PROFILE

"K" type door leaf edge profile. Outside leaf rail veneered to match leaf color.

FINISHING

The door leaf is painted with ecologically safe water varnish and hardened using UV (light) technology.

MODELS

Single doors: full, glazed.

Single door with side panel.

Double doors: full, glazed.

Door leaf is available in version for sliding door without hinges and rebate and with a groove for guiding element slot-milled in the bottom edge of the door leaf (included in the system).

ACCESSORIES – included in the leaf price

- Lock: for regular key, bathroom lock or for cylinder insert
- Pane (pattern "chinchilla" or "hardened mat")
- Pane fixing seal
- Round flush handle (for sliding doors)
- Preparation for shortening up to 40 mm¹

LEAF SIZES (page 154, table 1)

Single leaf: „60“, „70“, „80“, „90“, „100“

Double leaf: „120“ ÷ „200“²

RECOMMENDED DOOR FRAMES (from page 128)

- MINIMAX door frame, fixed width: 100 mm
- Adjustable Porta SYSTEM door frame
- Adjustable PRESTIGE door frame

NOTES

- The recommended natural veneer door frames come equipped with a set of two „PRIME“ pintle hinges. The leaf is not equipped with the hinge part.
- Leaves available also in a non-painted version, at the lower price.
- Ventilation sleeves available in silver or golden colour – 1 row.

¹ Door leaf with ventilation slot – shortening up to 20 mm.

² Arbitrary selection of door leaf sizes for double doors.

ADDITIONAL CHARGES (option)

„100“ size

ventilation: sleeves, undercut or slot (page 149)

drilled for third hinge for the leaf dimensions „60“, „70“ or „80“

closing trim for double door

hook lock with side handles (for sliding doors)

handle with escutcheon (page 146)

SIDE PANELS



We have prepared an additional range of attachments to complement the range of MADRID, CORDOBA, TOLEDO, SEVILLA leaves. We would like to draw your attention to the fact that a few discolorations of veneer and differences in wood grain are inherent in this group of products and prove their natural origin and the charm of true wood.



pattern A



pattern B



pattern K



pattern C



pattern D



pattern E



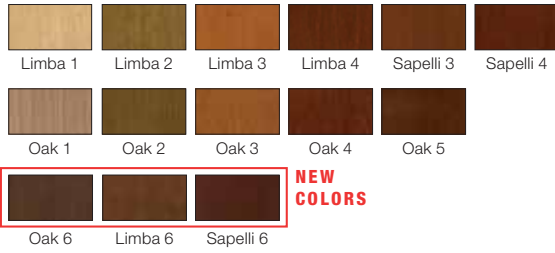
pattern F



pattern G

AVAILABLE COLORS

Standard natural veneer ★★★★★☆



DOOR LEAVES – CROSS-SECTIONS



multilayer structure

DOOR LEAF CONSTRUCTION

The side panel consists of a frame made of high quality wood, plywood and chipboard. Door leaf panel and frame are faced with one of four high quality natural veneers. External rail finished with veneer in the door leaf colour. The technology used gives a side panel highly resistant to deformations.

FINISHING

The door leaf is painted with ecologically safe water varnish and hardened using UV (light) technology.

MODELS

Eleven patterns: „A“ ÷ „K“

AKCESORIA – included in the leaf price

- Pane (pattern "chinchilla" or "hardened mat")
- Pane fixing seal

SIDE PANEL SIZES

„40“

NOTES

- The recommended natural veneer door frames come equipped with a set of two „PRIME“ pintle hinges. Side panel is not equipped with the hinge part.
- Side panels available in an unpainted version as well, for self-finishing.



pattern H



pattern I



pattern J

ADDITIONAL CHARGES (option)

drilled hole for third hinge

every hardened mat pane in patterns B, C, D, E, F, G, K

hardened mat pane (pattern I)

Nova NATURE



Nova NATURE range features modern and original designs combined with natural veneers, which guarantee grainwood and colour replicability throughout the whole leaf surface.



Design inspired by the application of Module RETRO - details, see page 130.



pattern 1.1

pattern 1.2

pattern 1.3

pattern 2.1

pattern 2.2

pattern 3.1

pattern 3.2

AVAILABLE COLORS

Select natural veneer ★★★★★☆



DOOR LEAVES – CROSS-SECTIONS



perforated chipboard

DOOR LEAF CONSTRUCTION

Leaf frame is made from coniferous tree dressing. Leaf filling consists of perforated chipboard reinforced with an inside plywood rail. The frame, along with the filling is covered on both sides with a board plated with high quality natural veneer.

LEAF EDGE PROFILE

"K" type door leaf edge profile. Outside leaf rail veneered to match leaf color.

FINISHING

Door leaf is covered with select natural veneer, quality of which guarantees repeatability of each pattern and uniform of dyeing process. MDF frame is veneered in the colour of the door leaf.

MODELS

Single- or double-leaf in all patterns of each group.

Door leaf is available in version for sliding door without hinges and rebate and with a groove for guiding element slot-milled in the bottom edge of the door leaf (included in the system).

ACCESSORIES – included in the leaf price

- Lock: for regular key, bathroom lock or for cylinder insert
- Hardened pane patterns: "mat"; "wave"; "squares"; MasterCarre
- Preparation for shortening up to 60 mm
- Round flush handle (for sliding doors)

LEAF SIZES (page 154, table 1)

Single leaf: „60“, „70“, „80“, „90“, „100“

Double leaf: „90“ ÷ „200“¹

RECOMMENDED DOOR FRAMES – triple-hinged (from page 128)

- MINIMAX door frame, fixed width: 100 mm
- Adjustable Porta SYSTEM door frame
- Adjustable PRESTIGE door frame

NOTES

- The recommended natural veneer door frames come equipped with a set of three „PRIME“ pintle hinges. The leaf is not equipped with the hinge part.
- Ventilation sleeves available in silver or golden colour – 1 row or 2 rows (1 group only).

¹ Arbitrary selection of door leaf sizes for double doors.

Passive leaf (side panel) with sizes „30“, „40“, „50“ only in full option.

ADDITIONAL CHARGES (option)

„100“ size

ventilation: sleeves, undercut

(page 149)

bull's eye made from stainless steel (pattern 1.1 only)

hook lock with side handles (for sliding doors)

handle with escutcheon

(page 146)

Nova NATURE



Nova NATURE range features modern and original designs combined with natural veneers, which guarantee grainwood and colour replicability throughout the whole leaf surface.



pattern 4.1



pattern 4.2



pattern 4.3



pattern 4.4



pattern 5.1



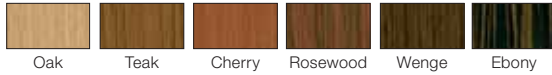
pattern 5.2



pattern 5.3

AVAILABLE COLORS

Select natural veneer ★★★★★☆



DOOR LEAVES – CROSS-SECTIONS



perforated chipboard

DOOR LEAF CONSTRUCTION

Leaf frame is made from coniferous tree dressing. Leaf filling consists of perforated chipboard reinforced with an inside plywood rail. The frame, along with the filling is covered on both sides with a board plated with high quality natural veneer.

LEAF EDGE PROFILE

"K" type door leaf edge profile. Outside leaf rail veneered to match leaf color.

FINISHING

Door leaf is covered with select natural veneer, quality of which guarantees repeatability of each pattern and uniform of dyeing process. MDF frame is veneered in the colour of the door leaf.

MODELS

Single- or double-leaf in all patterns of each group.

Door leaf is available in version for sliding door without hinges and rebate and with a groove for guiding element slot-milled in the bottom edge of the door leaf (included in the system).

ACCESSORIES – included in the leaf price

- Lock: for regular key, bathroom lock or for cylinder insert
- Hardened pane patterns: "mat"; "wave"; "squares"; MasterCarre
- Preparation for shortening up to 60 mm
- Round flush handle (for sliding doors)

LEAF SIZES (page 154, table 1)

Single leaf: „60“, „70“, „80“, „90“, „100“

Double leaf: „120“ ± „180“¹

RECOMMENDED DOOR FRAMES – riple-hinged (from page 128)

- MINIMAX door frame, fixed width: 100 mm
- Adjustable Porta SYSTEM door frame
- Adjustable PRESTIGE door frame

NOTES

- The recommended natural veneer door frames come equipped with a set of three „PRIME“ pintle hinges. Door leaf is not equipped with the hinge part.
- Ventilation sleeves available in silver or golden colour – 1 row.

¹ Arbitrary selection of door leaf sizes for double doors.



pattern 5.4



pattern 5.5

ADDITIONAL CHARGES (option)

„100“ size

ventilation: sleeves, undercut (page 149)

hook lock with side handles (for sliding doors)

handle with escutcheon (page 146)

Nova NATURE



Nova NATURE range features modern and original designs combined with natural veneers, which guarantee grainwood and colour replicability throughout the whole leaf surface



pattern 6.1



pattern 6.2



pattern 6.3



pattern 7.1



pattern 7.2



pattern 7.3

AVAILABLE COLORS

Select natural veneer ★★★★★☆



DOOR LEAVES – CROSS-SECTIONS



perforated chipboard

DOOR LEAF CONSTRUCTION

Leaf frame is made from coniferous tree dressing. Leaf filling consists of perforated chipboard reinforced with an inside plywood rail. The frame, along with the filling is covered on both sides with a board plated with high quality natural veneer.

LEAF EDGE PROFILE

"K" type door leaf edge profile. Outside leaf rail veneered to match leaf color.

FINISHING

Door leaf is covered with select natural veneer, quality of which guarantees repeatability of each pattern and uniform of dyeing process. MDF frame is veneered in the colour of the door leaf.

MODELS

Single- or double-leaf in all patterns of each group.

Door leaf is available in version for sliding door without hinges and rebate and with a groove for guiding element slot-milled in the bottom edge of the door leaf (included in the system).

ACCESSORIES – included in the leaf price

- Lock: for regular key, bathroom lock or for cylinder insert
- Hardened pane patterns: "mat"; "wave"; "squares"; MasterCarre
- Preparation for shortening up to 60 mm
- Round flush handle (for sliding doors)

LEAF SIZES (page 154, table 1)

Single leaf: „60“, „70“, „80“, „90“, „100“

Double leaf: „120“ ÷ „200“¹

RECOMMENDED DOOR FRAMES – triple-hinged (from page 128)

- MINIMAX door frame, fixed width: 100 mm
- Adjustable Porta SYSTEM door frame
- Adjustable PRESTIGE door frame

NOTES

- The recommended natural veneer door frames come equipped with a set of three „PRIME“ pintle hinges. Door leaf is not equipped with the hinge part.
- Ventilation sleeves available in silver or golden colour – 1 or 2 rows.

¹ Arbitrary selection of door leaf sizes for double doors.
Passive leaf (side panel) with sizes „30“, „40“, „50“ only in full option.

ADDITIONAL CHARGES (option)

„100“ size

ventilation: sleeves, undercut

(page 149)

bull's eye made from stainless steel (patterns 6.1; 7.1 only)

hook lock with side handles (for sliding doors)

handle with escutcheon

(page 146)

Nature LINE



The Nature LINE design is tied to the highly popular Porta LINE range. Aluminum marquetry, combined with natural, "select" type veneer create an interesting combination corresponding to contemporary trends in interior decoration.



pattern A.1



pattern A.3



pattern B.1



pattern C.2



pattern D.2



pattern E.2

AVAILABLE COLORS

Select natural veneer ★★★★★☆



Oak

Teak

Cherry

Rosewood

Wenge

Ebony



White Oak

American
Walnut

DOOR LEAVES – CROSS-SECTIONS



perforated chipboard



aluminum marquetry – silver color



aluminum marquetry – golden color

DOOR LEAF CONSTRUCTION

The leaf frame is made of coniferous timber dressing, while the perforated chipboard core is reinforced with an internal plywood frame. The frame, along with the core, is covered, on both sides, with high quality natural veneer. The leaves come equipped with 6 mm thick aluminum marquetry (silver or golden).

LEAF EDGE PROFILE

“K” type door leaf edge profile. Outside leaf rail veneered to match leaf color.

FINISHING

Door leaf is covered with select natural veneer, quality of which guarantees repeatability of each pattern and uniform of dyeing process.

MODELS

Single- or double-leaf in all patterns.

Door leaf is available in version for sliding door without hinges and rebate and with a groove for guiding element slot-milled in the bottom edge of the door leaf (included in the system).

ACCESSORIES – included in the leaf price

- Lock: for regular key, bathroom lock or for cylinder insert
- Preparation for shortening up to 60 mm
- Round flush handle (for sliding doors)

LEAF SIZES (page 154, table 1)

Single leaf: „60“, „70“, „80“, „90“, „100“

Double leaf: „120“ ÷ „200“¹

RECOMMENDED DOOR FRAMES – triple-hinged (from page 128)

- MINIMAX door frame, fixed width: 100 mm
- Adjustable Porta SYSTEM door frame
- Adjustable PRESTIGE door frame

NOTES

- The recommended natural veneer door frames come equipped with a set of three „PRIME“ pintle hinges. Door leaf is not equipped with the hinge part.
- Ventilation sleeves available in silver or golden colour – 1 or 2 rows, not available in D.2. pattern.

¹ Arbitrary selection of door leaf sizes for double doors.

ADDITIONAL CHARGES (option)

„100“ size

ventilation: sleeves, undercut

(page 149)

bull's eye made from stainless steel (not available in pattern E.2)

hook lock with side handles (for sliding doors)

handle with escutcheon

(page 146)

Nature STYLE



This line of products draws on the highly esteemed Porta STYLE collection. The natural veneer used in combination with intriguing designs create a choice for people in search of exceptional decorating solutions where the prestige is underlined by the finishing materials they utilise.



pattern 1

pattern 2

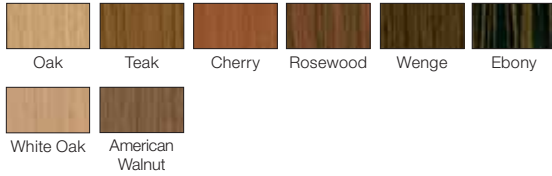
pattern 3

pattern 4

pattern 5

AVAILABLE COLORS

Select natural veneer ★★★★★☆



DOOR LEAVES – CROSS-SECTIONS



perforated chipboard

DOOR LEAF CONSTRUCTION

Leaf frame is made from coniferous tree dressing. Leaf filling consists of perforated chipboard reinforced with an inside plywood rail. The frame, along with the filling is covered on both sides with a board plated with high quality natural veneer.

LEAF EDGE PROFILE

"K" type door leaf edge profile. Outside leaf rail veneered to match leaf color.

FINISHING

Door leaf is covered with select natural veneer, quality of which guarantees repeatability of each pattern and uniform of dyeing process. MDF frame is veneered in the colour of the door leaf.

MODELS

Single- or double-leaf in all patterns.

Door leaf is available in version for sliding door without hinges and rebate and with a groove for guiding element slot-milled in the bottom edge of the door leaf (included in the system).

ACCESSORIES – included in the leaf price

- Lock: for regular key, bathroom lock or for cylinder insert
- Hardened mat pane
- Preparation for shortening up to 60 mm
- Round flush handle (for sliding doors)

LEAF SIZES (page 154, table 1)

Single leaf: „60“, „70“, „80“, „90“, „100“

Double leaf: „120“ ÷ „200“¹

RECOMMENDED DOOR FRAMES – triple-hinged (from page 128)

- MINIMAX door frame, fixed width: 100 mm
- Adjustable Porta SYSTEM door frame
- Adjustable PRESTIGE door frame

NOTES

- The recommended natural veneer door frames come equipped with a set of „PRIME“ pintle hinges. Door leaf is not equipped with the hinge part.
- Ventilation sleeves available in silver or golden colour – 1 or 2 rows, not available in 5 pattern.

¹ Arbitrary selection of door leaf sizes for double doors.

ADDITIONAL CHARGES (option)

„100“ size

ventilation: sleeves, undercut

(page 149)

hook lock with side handles (for sliding doors)

handle with escutcheon

(page 146)

Nature TREND



Nature TREND is an effective combination of a mat glass and panels covered with the natural, "select" type veneer with aluminum inserts. It is an interesting proposal for those who value modern solutions defining the character of the interior they live and work in.



pattern A.0



pattern A.1



pattern A.2



pattern A.3



pattern A.4



pattern B.0



pattern B.1

AVAILABLE COLORS

Select natural veneer ★★★★★☆



Oak Teak Cherry Rosewood Wenge Ebony



White Oak American Walnut

DOOR LEAVES – CROSS-SECTIONS



wooden construction - pine blockboard



aluminum marquetry – silver color



aluminum marquetry – golden color



pattern B.2



pattern B.3

DOOR LEAF CONSTRUCTION

The frame-structure leaves are made of vertical and horizontal elements from high quality coniferous timber, plywood and perforated chipboard. Depending on the model, the leaf frame is filled with the suitable format MDF board with a natural veneer. 6 mm aluminum marquetry (silver or golden) and a hardened, mat glass complete the product.

LEAF EDGE PROFILE

"K" type door leaf edge profile. Outside leaf rail veneered to match leaf color.

FINISHING

Door leaf is covered with select natural veneer, quality of which guarantees repeatability of each pattern and uniform of dyeing process.

MODELS

Single- or double-leaf in all patterns.

Door leaf is available in version for sliding door without hinges and rebate and with a groove for guiding element slot-milled in the bottom edge of the door leaf (included in the system).

ACCESSORIES – included in the leaf price

- Lock: for regular key, bathroom lock or for cylinder insert
- Hardened mat pane
- Preparation for shortening up to 60 mm
- Round flush handle (for sliding doors)

LEAF SIZES (page 154, table 1)

Single leaf: „60“, „70“, „80“, „90“, „100“

Double leaf: „120“ ÷ „200“¹

RECOMMENDED DOOR FRAMES – triple-hinged (from page 128)

- MINIMAX door frame, fixed width: 100 mm
- Adjustable Porta SYSTEM door frame
- Adjustable PRESTIGE door frame

NOTES

- The recommended natural veneer door frames come equipped with a set of three „PRIME“ pintle hinges. Door leaf is not equipped with the hinge part.
- Ventilation sleeves available in silver or golden colour – 1 row.

¹ Arbitrary selection of door leaf sizes for double doors.

ADDITIONAL CHARGES (option)

„100“ size

ventilation: sleeves, undercut (page 149)

hook lock with side handles (for sliding doors)

handle with escutcheon (page 146)

Nature SPACE



Nature SPACE answers the need for designing modern interiors, where a significant role is played by light and space. We recommend these models at clients who wish to make their homes stand out with exceptionally attractive and modern styles of interior arrangement.



pattern 1

pattern 2

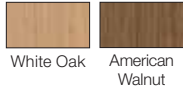
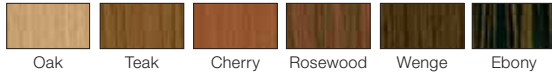
pattern 3

pattern 4

pattern 5

AVAILABLE COLORS

Select natural veneer ★★★★★☆



DOOR LEAVES – CROSS-SECTIONS



solid chipboard reinforced by plywood

DOOR LEAF CONSTRUCTION

Leaf frame is built from vertical stiles made of high quality coniferous lumber, plywood and solid chipboard, joined with a tempered frosted glass pane 8 mm thick.

LEAF EDGE PROFILE

"K" type door leaf edge profile. Outside leaf rail veneered to match leaf color.

FINISHING

Door leaf is covered with select natural veneer, quality of which guarantees repeatability of each pattern and uniform of dyeing process.

MODELS

Single- or double-leaf in all patterns.
Door leaf is available in version for sliding door without hinges and rebate and with c-section metal rail on the leaf for guiding (included in the system).

ACCESSORIES – included in the leaf price

- Lock: for regular key, bathroom lock or for cylinder insert
- Hardened mat pane (width is dependent on leaf size)

LEAF SIZES (page 154, table 1)

Single leaf: „60“, „70“, „80“, „90“, „100“¹
Double leaf: „120“ – „200“

RECOMMENDED DOOR FRAMES – triple-hinged (from page 128)

- MINIMAX door frame, fixed width: 100 mm
- Adjustable Porta SYSTEM door frame
- Adjustable PRESTIGE door frame

NOTES

- The recommended natural veneer door frames come equipped with a set of three „PRIME“ pintle hinges. Door leaf is not equipped with the hinge part.

¹ Arbitrary selection of door leaf sizes for double doors.

ADDITIONAL CHARGES (option)

„100“ size

handle with escutcheon

(page 146)

Nature CONCEPT



Nature CONCEPT is a door collection aimed at clients, for whom doors, beside the functionality associated with them, also constitute an important decorative element. Natural veneers applied, fit in ideally wherever aesthetics play a leading role, build the proper ambience, and exceptional climate that often determines our well being.



Design inspired by the application of Module RETRO - details, see page 130.



pattern A.0



pattern A.3



pattern A.9



pattern B.1



pattern C.0



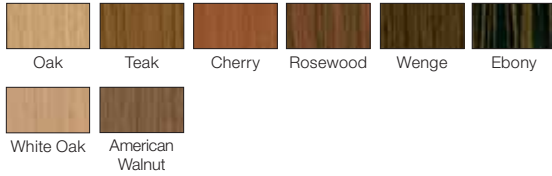
pattern C.2



pattern C.6

AVAILABLE COLORS

Select natural veneer ★★★★★☆



DOOR LEAVES – CROSS-SECTIONS



wooden construction - pine blockboard

DOOR LEAF CONSTRUCTION

The frame-structure leaves are made of vertical and horizontal elements from high quality coniferous timber, plywood and perforated chipboard. Depending on the model, the leaves are made of HDF boards covered with a natural veneer, as well as of **relief board**¹ and tempered glass.

LEAF EDGE PROFILE

"K" type door leaf edge profile. Outside leaf rail veneered to match leaf color.

FINISHING

Door leaf is covered with select natural veneer, quality of which guarantees repeatability of each pattern and uniform of dyeing process.

MODELS

Single- or double-leaf in all patterns.

Door leaf is available in version for sliding door without hinges and rebate and with a groove for guiding element slot-milled in the bottom edge of the door leaf (included in the system).

ACCESSORIES – included in the leaf price

- Lock: for regular key, bathroom lock or for cylinder insert
- Hardened mat pane
- Preparation for shortening up to 60 mm
- Round flush handle (for sliding doors).

LEAF SIZES (page 154, table 1)

Single leaf: „60“, „70“, „80“, „90“, „100“

Double leaf: „120“ ÷ „200“²

RECOMMENDED DOOR FRAMES – triple-hinged (from page 128)

- MINIMAX door frame, fixed width: 100 mm
- Adjustable Porta SYSTEM door frame
- Adjustable PRESTIGE door frame

NOTES

- The recommended natural veneer door frames come equipped with a set of three „PRIME“ pintle hinges. Door leaf is not equipped with the hinge part.
- Ventilation sleeves available in silver or golden colour – 1 row.

¹ The relief board color may be chosen from the "select" veneer color sample range and has to be specified while ordering.

² Arbitrary selection of door leaf sizes for double doors.



Structure of relief board



pattern K.0

pattern K.1

pattern K.3

ADDITIONAL CHARGES (option)

„100“ size

ventilation: sleeves, undercut

(page 149)

hook lock with side handles (for sliding doors)

handle with escutcheon

(page 146)

Nature CONCEPT



Nature CONCEPT is a door collection aimed at clients, for whom doors, beside the functionality associated with them, also constitute an important decorative element. Natural veneers applied, fit in ideally wherever aesthetics play a leading role, build the proper ambience, and exceptional climate that often determines our well being.



pattern D.0



pattern D.1



pattern E.0



pattern E.1



pattern F.0



pattern F.1

AVAILABLE COLORS

Select natural veneer ★★★★★☆



Oak Teak Cherry Rosewood Wenge Ebony



White Oak American Walnut

DOOR LEAVES – CROSS-SECTIONS



perforated chipboard



Structure of relief board

DOOR LEAF CONSTRUCTION

The leaf frame is made of coniferous timber dressing. The core is made of perforated chipboard reinforced with an internal plywood frame. The frame, along with the core, are covered, on both sides, with a high quality natural veneer. Depending on the model, the leaves may be equipped with a **relief board**¹ or tempered glass (glazing fixture).

LEAF EDGE PROFILE

“K” type door leaf edge profile. Outside leaf rail veneered to match leaf color.

FINISHING

Door leaf is covered with select natural veneer, quality of which guarantees repeatability of each pattern and uniform of dyeing process.

MODELS

Door leaf is available in version for sliding door without hinges and rebate and with a groove for guiding element slot-milled in the bottom edge of the door leaf (included in the system). Patterns D1, E1, F1 have an additional c-section metal rail on the leaf for guiding.

ACCESSORIES – included in the leaf price

- Lock: for regular key, bathroom lock or for cylinder insert
- Hardened mat pane
- Preparation for shortening up to 60 mm (applies to patterns D.0, E.0, F.0 only)
- Round flush handle (for sliding doors)

LEAF SIZES (page 154, table 1)

Single leaf: „60”, „70”, „80”, „90”, „100”

Double leaf: „120” ± „200”²

RECOMMENDED DOOR FRAMES – triple-hinged (from page 128)

- MINIMAX door frame, fixed width: 100 mm
- Adjustable Porta SYSTEM door frame
- Adjustable PRESTIGE door frame

NOTES

- The recommended natural veneer door frames come equipped with a set of three „PRIME” pintle hinges. Door leaf is not equipped with the hinge part.
- Ventilation sleeves available in silver or golden colour – 1 row.
- Ventilation undercut available in patterns D.0, E.0, F.0 only.

¹ The relief board color may be chosen from the “select” veneer color sample range and has to be specified while ordering.

² Arbitrary selection of door leaf sizes for double doors.

ADDITIONAL CHARGES (option)

„100” size

ventilation: sleeves, undercut (page 149)

hook lock with side handles (for sliding doors)

handle with escutcheon (page 146)

Nature TREND ELEGANCE



Nature TREND ELEGANCE is a collection of non-rebated door made of high quality materials. The collection is aimed at clients, for whom doors, beside the functionality associated with them, also constitute an important decorative element. Non-rebated doors are the solution, which allows us to keep door leaf and door frame on one common surface. Such a finishing besides the ascribed functionality, makes the door a very elegant element of interior design. Door leaves from collection Nature TREND ELEGANCE build an effective combination of mat glass, panels covered with natural veneer type select and aluminum marquetry. It's an interesting proposition for people who value modern solutions, which build the character of their live and workspace.

NEW COLLECTION



non-rebated door



pattern A.0



pattern A.1



pattern A.2



pattern A.3



pattern A.4



pattern B.0



pattern B.1

AVAILABLE COLORS

Select natural veneer ★★★★★☆



Oak

Teak

Cherry

Rosewood

Wenge

Ebony



White Oak

American Walnut



aluminum marquetry – silver color



aluminum marquetry – golden color



pattern B.2



pattern B.3

DOOR LEAF CONSTRUCTION

Door leaves of frame-structure construction. The leaf's frame is made of the highest quality wooden elements manufactured using warp-resistant blockwood technology. Depending on the model, the leaf frame is filled with the suitable format MDF board with a natural veneer. 6 mm aluminum marquetry (silver or golden) and a hardened, mat glass complete the product.

LEAF EDGE PROFILE

Non-rebated door leaf. Outside leaf rail veneered to match leaf color.

FINISHING

Door leaf is covered with select natural veneer, quality of which guarantees repeatability of each pattern and uniform of dyeing process.

MODELS

Single- or double-leaf in all patterns.

ACCESSORIES – included in the leaf price

- Lock: for regular key, bathroom lock or for cylinder insert
- Hardened mat pane
- Preparation for shortening up to 60 mm

LEAF SIZES (page 154, table 1)

Single leaf: „60“, „70“, „80“, „90“, „100“

Double leaf: „120“ ÷ „200“¹

RECOMMENDED DOOR FRAMES (from page 128)

- Adjustable non-rebated Porta SYSTEM ELEGANCE door frame

NOTES

- The recommended natural veneer door frame come equipped with a set of two hidden hinges with 3D adjustment. Door leaf is not equipped with the hinge part.
- Ventilation sleeves available in silver or golden colour – 1 row.

¹ Arbitrary selection of door leaf sizes for double doors.

ADDITIONAL CHARGES (option)

„100“ size

ventilation: sleeves, undercut

(page 149)

handle with escutcheon

(page 146)

Nature CONCEPT ELEGANCE



Nature CONCEPT ELEGANCE is a collection of non-rebated door leaves made of high quality materials. The collection is aimed at clients, for whom doors, beside the functionality associated with them, also constitute an important decorative element. Non-rebated doors are the solution, which allows us to keep door leaf and door frame on one common surface. Such a finishing besides the ascribed functionality, makes the door a very elegant element of interior design. Natural veneers applied, fit in ideally wherever aesthetics play a leading role, build the proper ambience, and exceptional climate that often determines our well being.

NEW COLLECTION



non-rebated door



pattern A.0



pattern A.3



pattern A.9



pattern B.1



pattern C.0



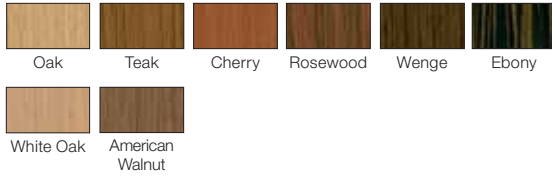
pattern C.2



pattern C.6

AVAILABLE COLORS

Select natural veneer ★★★★★☆



DOOR LEAF CONSTRUCTION

Door leaves of frame-structure construction. The leaf's frame is made of the highest quality wooden elements manufactured using warp-resistant blockwood technology. Depending on the model, the leaves are made of HDF boards covered with a natural veneer, MDF panels or **relief boards** and hardened mat glass.

LEAF EDGE PROFILE

Non-rebated door leaf. Outside leaf rail veneered to match leaf color.

FINISHING

Door leaf is covered with select natural veneer, quality of which guarantees repeatability of each pattern and uniform of dyeing process.

MODELS

Single- or double-leaf in all patterns.

ACCESSORIES – included in the leaf price

- Lock: for regular key, bathroom lock or for cylinder insert
- Hardened mat pane
- Preparation for shortening up to 60 mm

LEAF SIZES

Single leaf: „60“, „70“, „80“, „90“, „100“
 Double leaf: „120“ ÷ „200“¹

RECOMMENDED DOOR FRAMES (from page 128)

- Adjustable non-rebated **Porta SYSTEM ELEGANCE** door frame

NOTES

- The recommended natural veneer door frame come equipped with a set of two hidden hinges with 3D adjustment. Door leaf is not equipped with the hinge part.
- Ventilation sleeves available in silver or golden colour – 1 row.

¹ Arbitrary selection of door leaf sizes for double doors.



Structure of relief board



pattern K.0

pattern K.1

pattern K.3

ADDITIONAL CHARGES (option)

„100“ size

ventilation: sleeves, undercut

(page 149)

relief board (per piece model A and B)

relief board (per piece model C)

relief board (per piece model K)

handle with escutcheon

(page 146)