





INTERIOR doors

From the very beginning Porta KMI Poland has specialized, and still does, in internal doors intended for indoor use in apartments and offices. It should be noted that internal doors cannot be installed as apartment entrance doors or wherever temperature and humidity conditions are adverse. A wide range allows each Customer to find a leaf model of interest both in terms of design and price.

We offer flush doors finished with paint, wide colour palette of laminates, synthetic and natural veneer, as well as frame-and-panel doors finished with natural veneer.

High quality is the common feature of particular models. Customers may be sure that they will purchase the highest quality product regardless the price.

MINIMAX

With applications

Embossed LONDON, VIENNA

Porta DECOR – new colors!

Porta TWIST – new collection!

Porta GRANDDECO – new colors!

Porta STYLE – new colors!

Porta FOCUS – new colors!

Porta FIT – new colors!

Porta NOVA

Porta LINE

Laminated CPL

Slot-Milled

Porta CONCEPT – new colors!

Porta IDEA – new collection!

Enjoy the quality!



MINIMAX



MINIMAX doors represent an attractive range for the Customers who do not accept a compromise between lower price and reduced product quality. We are the only company in Poland to offer popular white doors for which we use the double painted eucalyptus wood panel – the best for this purpose.



full

small light

large light

small sash

medium sash

AVAILABLE COLORS

Water-based varnish (interior) ★★★★★☆



Beech Apple tree

Acrylic paint (interior) ★★★★★☆



White
(RAL9016)

DOOR LEAVES – CROSS-SECTIONS



„honeycomb“ stabilizing



perforated chipboard

DOOR LEAF CONSTRUCTION

The door leaf consists of a finger jointed softwood filled with stabilizing honeycomb core or perforated chipboard reinforced with inner frame made of plywood (option at an extra charge) and covered from both sides with HDF boards.

LEAF EDGE PROFILE

“K” profile leaf edge (white and apple tree) and “R” profile leaf edge (beech). Both side edges and the upper edge of the leaf covered with leaf-colored skirting tape.

FINISHING

The leaf is painted with new generation ecological water varnish. The light frame (made from MDF) and the sash frame (made of PVC) are made in the color of the door leaf.

MODELS

Single- or double-leaf in all patterns. Door leaf is available in version for sliding door without hinges and rebate and with a groove for guiding element slot-milled in the bottom edge of the door leaf (included in the system).

ACCESSORIES – included in the leaf price

- Two standard pintle hinges
- Three hinges for a leaf of dimension „100“
- Lock: for regular key, bathroom lock or for cylinder insert
- Pane (pattern “chinchilla”)
- Preparation for shortening up to 60 mm
- Round flush handle (for sliding doors)

LEAF SIZES (page 154, table 1)

Single leaf: „60“, „70“, „80“, „90“, „100“, „110“¹

Double leaf: „90“ ÷ „200“²

RECOMMENDED DOOR FRAMES (from page 128)

- MINIMAX door frame, fixed width: 60 mm and 100 mm
- Adjustable Porta SYSTEM door frame
- Adjustable PRESTIGE door frame
- Metal door frame

NOTES

- Paint-it-yourself leaves at the price of the Minimax white leaf.

¹ Available with perforated chipboard core only. Pane's dimensions are the same as for „100“ size.

² Arbitrary selection of door leaf sizes for double doors. Passive leaf (side panels) with sizes „30“, „40“, „50“ only in full option.

ADDITIONAL CHARGES (option)

„100“ size

core: perforated chipboard

ventilation: grid, sleeves or undercut (page 149)

third hinge for the leaf dimensions „60“, „70“, „80“ or „90“

bull's eye made from stainless steel

hook lock with side handles (for sliding doors)

hinge covers (set on one pc)

handle with escutcheon (page 146)

mat hardened pane – small light

mat hardened pane – large light

mat hardened pane – small sash

mat hardened pane – medium sash

With applications



The basic feature of the doors with applications is their solid construction based on the MINIMAX leaf. The possibility to choose decoration elements in two colors is another distinctive feature of this model.



pattern 1



pattern 2



pattern 3



pattern 4



pattern 5



pattern 6

AVAILABLE COLORS

Acrylic paint (interior) ★★★★★☆



White
(RAL9016)

Application colours - veneer



Blue



Beech

DOOR LEAVES – CROSS-SECTIONS



„honeycomb“ stabilizing



perforated chipboard

DOOR LEAF CONSTRUCTION

The door leaf consists of a finger jointed softwood filled with stabilizing honeycomb core or perforated chipboard reinforced with inner frame made of plywood (option at an extra charge) and covered from both sides with HDF boards.

LEAF EDGE PROFILE

“K” profile leaf edge. Both side edges and the upper edge of the leaf covered with leaf-colored skirting tape.

FINISHING

The leaf is painted with new generation ecological water varnish.

MODELS

Single leaf: full

Double leaves: full

Door leaf is available in version for sliding door without hinges and rebate and with a groove for guiding element slot-milled in the bottom edge of the door leaf (included in the system).

ACCESSORIES – included in the leaf price

- Two standard pintle hinges
- Three hinges for a leaf of dimension „100“ and „110“
- Lock: for regular key, bathroom lock or for cylinder insert
- Preparation for shortening up to 60 mm
- Round flush handle (for sliding doors)

LEAF SIZES (page 154, table 1)

Single leaf: „60“, „70“, „80“, „90“, „100“, „110“¹

Double leaf: „120“ ± „200“²

RECOMMENDED DOOR FRAMES (from page 128)

- MINIMAX door frame, fixed width: 60 mm and 100 mm
- Adjustable Porta SYSTEM door frame
- Adjustable PRESTIGE door frame
- Metal door frame

¹ Available with perforated chipboard core only.

² Arbitrary selection of door leaf sizes for double doors.

ADDITIONAL CHARGES (option)

„100“, „110“ size

core: perforated chipboard

ventilation undercut (page 149)

third hinge for the leaf dimensions „60“, „70“, „80“ or „90“

hook lock with side handles (for sliding doors)

hinge covers (set on one pc)

handle with escutcheon (page 146)

LONDON, VIENNA



Classical design, elegance and high finish standard are typical features of London and Vienna doors. High durability and refined technology make the product reliable and popular.



LONDON, full



LONDON, small light



LONDON, medium sash



LONDON, large sash



VIENNA, full



VIENNA, small light



VIENNA, medium sash

AVAILABLE COLORS

Acrylic paint (interior) ★★★★★☆



White
(RAL9016)

PVC veneer ★★★★★☆



Light beech



Alder



Apple tree

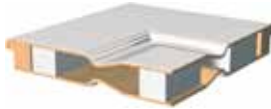


Golden Oak



„wood grain” surface structure

DOOR LEAVES – CROSS-SECTIONS



stabilizing inserts



VIENNA,
large sash

DOOR LEAF CONSTRUCTION

The door leaf is filled with stabilizing inserts and covered from both sides with embossed HDF boards.

LEAF EDGE PROFILE

“R” profile leaf edge. Both side edges and the upper edge of the leaf covered with leaf-colored skirting tape.

FINISHING

The leaf is double varnished with acrylic paint or veneered with PVC woodlike veneer (LONDON only). The light frame and sash (made of PVC) are veneered in the color of the door leaf.

MODELS

- LONDON (PVC veneer or varnished).
- VIENNA (only varnished).

Single door: full, small light, medium sash, large sash.

Double doors: full, medium sash, large sash.

Door leaf is available in version for sliding door without hinges and rebate and with a groove for guiding element slot-milled in the bottom edge of the door leaf (included in the system).

ACCESSORIES – included in the leaf price

- Two standard pintle hinges
- Lock: for regular key, bathroom lock or for cylinder insert
- Pane (pattern “chinchilla”)
- Round flush handle (for sliding doors)

LEAF SIZES (page 154, table 1)

Single leaf: „60”, „70”, „80”, „90”

Double leaf: „120” ÷ „180”¹

RECOMMENDED DOOR FRAMES (from page 128)

- MINIMAX door frame, fixed width: 60 mm and 100 mm
- Adjustable Porta SYSTEM door frame
- Metal door frame

¹ Arbitrary selection of door leaf sizes for double doors.

ADDITIONAL CHARGES (option)

ventilation: grid, sleeves or undercut (page 149)

preparation for shortening up to 60 mm

hook lock with side handles (for sliding doors)

hinge covers (set on one pc)

handle with escutcheon (page 146)

Porta DECOR



The basic qualities of this product range include durable construction, attractively priced high quality veneer with improved abrasion resistance and resistance to humidity. A wide range of new and attractive color veneers provides a more attractive collection. Porta DECOR doors perfectly fit both the residential and office spaces.



full

small light

large light

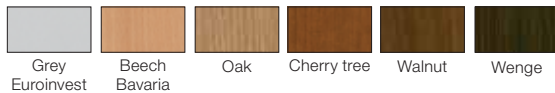
small sash

medium sash

narrow light

AVAILABLE COLORS

Portadecor veneer ★★☆☆☆☆



DOOR LEAVES – CROSS-SECTIONS



„honeycomb“ stabilizing



perforated chipboard

DOOR LEAF CONSTRUCTION

The door leaf consists of a finger jointed softwood filled with stabilizing honeycomb core or perforated chipboard reinforced with inner frame made of plywood (option at an extra charge) and covered from both sides with HDF boards.

LEAF EDGE PROFILE

“K” profile leaf edge. Both side edges and the upper edge of the leaf covered with leaf-colored skirting tape.

FINISHING

The door leaf is veneered with Portadecor veneer. MDF frame is veneered in the colour of the door leaf. Narrow light and sash frames (made of PVC) veneered in the colour of the door leaf.

MODELS

Single- or double-leaf in all patterns.

Door leaf is available in version for sliding door without hinges and rebate and with a groove for guiding element slot-milled in the bottom edge of the door leaf (included in the system).

ACCESSORIES – included in the leaf price

- Two standard pintle hinges
- Three hinges for a leaf of dimension „100“ and „110“
- Lock: for regular key, bathroom lock or for cylinder insert
- Pane (pattern "chinchilla")
- Round flush handle (for sliding doors)

LEAF SIZES (page 154, table 1)

Single leaf: „60“, „70“, „80“, „90“, „100“, „110“¹

Double leaf: „90“ ÷ „200“²

RECOMMENDED DOOR FRAMES (from page 128)

- MINIMAX door frame, fixed width: 60 mm and 100 mm
- Adjustable Porta SYSTEM door frame
- Adjustable PRESTIGE door frame
- Metal door frame

NOTES

- Preparation for shortening, for an additional charge, applies only to honeycomb core leaves. The perforated chipboard and solid chipboard core leaves come with preparation for shortening as standard.

¹ Available only with the perforated chipboard core.

Pane's dimensions are the same as for „100“ size.

² Arbitrary selection of door leaf sizes for double doors.

Passive leaf (side panels) with sizes „30“, „40“, „50“ only in full option.

ADDITIONAL CHARGES (option)

„100“, „110“ size

core: perforated chipboard

ventilation: grid, sleeves or undercut (page 149)

third hinge for the leaf dimensions „60“, „70“, „80“ or „90“

preparation for shortening up to 60 mm

bull's eye made from stainless steel

hook lock with side handles (for sliding doors)

hinge covers (set on one pc)

handle with escutcheon (page 146)

mat hardened pane – small light

mat hardened pane – large light

mat hardened pane – small sash

mat hardened pane – medium sash

mat hardened pane – narrow light

Porta TWIST



Simple form and sharp outlines of the offered Porta TWIST doors have been softened by arches and curvatures which may be adjusted to the living space character. This is a series of products addressed to the customers who desire to emphasize the door and make it a distinctive feature as one of prevailing elements of the interior decoration.

NEW COLLECTION



pattern A.0

pattern A.1

pattern A.3

pattern B.0

pattern B.1

pattern B.2

pattern C.0

AVAILABLE COLORS

Portadecor veneer ★★☆☆☆☆



DOOR LEAVES – CROSS-SECTIONS



„honeycomb“ stabilizing



solid chipboard reinforced by plywood

DOOR LEAF CONSTRUCTION

The door leaf is composed of combination of honeycomb core and stabilizing board or solid chipboard (option at an extra charge). The frame and the core are covered with HDF board on both sides. Door leaves are also equipped by either a pane or flat panel (4 mm thick HDF board veneered from both sides).

LEAF EDGE PROFILE

“K” profile leaf edge. Both side edges and the upper edge of the leaf covered with leaf-colored skirting tape.

FINISHING

The leaf is covered with Portadecor veneer. PVC frame is in the colour of the door leaf.

MODELS

Single and double leaf: in all patterns.

Door leaf is available in version for sliding door without hinges and rebate and with a groove for guiding element slot-milled in the bottom edge of the door leaf (included in the system).

ACCESSORIES – included in the leaf price

- Two pintle hinges standard
- Three pintle hinges for a leaf of dimension „100“ and „110“
- Lock: for regular key, bathroom lock or for cylinder insert
- Pane (pattern: mat)
- Round flush handle (for sliding doors)

LEAF SIZES (page 154, table 1)

Single leaf: „60“¹, „70“, „80“, „90“, „100“, „110“²

Double leaf: „120“¹ ÷ „200“³

RECOMMENDED DOOR FRAMES (from page 128)

- MINIMAX door frame, fixed width: 60 mm and 100 mm
- Adjustable Porta SYSTEM door frame
- Adjustable PRESTIGE door frame
- Metal door frame

NOTES:

- Preparation for shortening, for an additional charge, applies only to honeycomb core leaves. The solid chipboard reinforced by plywood comes with preparation for shortening as standard.

¹ Not available in pattern A and D.

² Available only with solid chipboard core reinforced by plywood.

³ Arbitrary selection of door leaf sizes for double doors.



pattern C.1

pattern D.0

pattern D.1

ADDITIONAL CHARGES (option)

„100“, „110“ size

core: solid chipboard

ventilation: grid, sleeves or undercut

third hinge for the leaf dimensions „60“, „70“, „80“ or „90“

preparation for shortening up to 60 mm

hook lock with side handles (for sliding doors)

hinge covers (set on one pc)

handle with escutcheon

(page 146)

Porta GRANDDECO



Porta GRANDDECO is a classic design and a guarantee of an elegant interior. A simple form is a synonym for good taste. The models are addressed to the Customers who value tradition and who feel excellent in classically designed interiors.



pattern 1.1



pattern 1.2



pattern 1.3



pattern 2.1



pattern 2.2



pattern 2.3



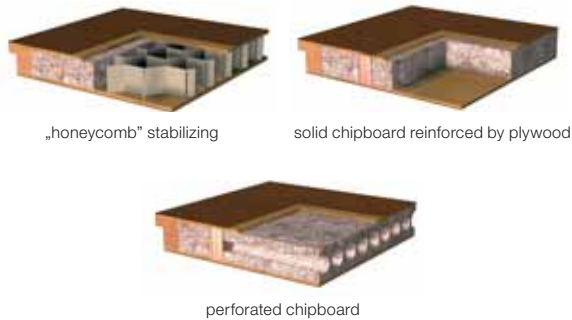
pattern 3.1

AVAILABLE COLORS

Portadecor veneer ★★☆☆☆☆



DOOR LEAVES – CROSS-SECTIONS



DOOR LEAF CONSTRUCTION

The leaf core is made of honeycomb chipboard. Optionally, perforated chipboard (models 1.1, 2.1, 3.1, 4.1) or solid chipboard (other models) reinforced of inner frame made of plywood. The frame and the core are covered with HDF board on both sides.

LEAF EDGE PROFILE

"K" profile leaf edge. Both side edges and the upper edge of the leaf covered with leaf-colored skirting tape.

FINISHING

The door leaf is veneered with Portadecor veneer. MDF frame is veneered in the colour of the door leaf.

MODELS

Single- or double-leaf in all patterns.
Door leaf is available in version for sliding door without hinges and rebate and with a groove for guiding element slot-milled in the bottom edge of the door leaf (included in the system).

ACCESSORIES – included in the leaf price

- Two standard pintle hinges
- Three hinges for a leaf of dimension „100“ and „110“
- Lock: for regular key, bathroom lock or for cylinder insert
- Pane (pattern "chinchilla" or hardened mat)
- Round flush handle (for sliding doors)

LEAF SIZES (page 154, table 1)

Single leaf: „60“, „70“, „80“, „90“, „100“, „110“¹
Double leaf: „120“ ÷ „200“²

RECOMMENDED DOOR FRAMES (from page 128)

- MINIMAX door frame, fixed width: 60 mm and 100 mm
- Adjustable Porta SYSTEM door frame
- Adjustable PRESTIGE door frame
- Metal door frame

NOTES:

- Preparation for shortening, for an additional charge, applies only to honeycomb core leaves. The perforated chipboard and solid chipboard core leaves come with preparation for shortening as standard.

¹ Available only with the perforated chipboard core.

Pane's dimensions are the same as for „100“ size.

² Arbitrary selection of door leaf sizes for double doors.



pattern 3.2

pattern 4.1

pattern 4.2

ADDITIONAL CHARGES (option)

„100“, „110“ size

core: perforated or solid chipboard

ventilation: grid, sleeves and undercut (page 149)

third hinge for the leaf dimensions „60“, „70“, „80“ or „90“

preparation for shortening up to 60 mm

hook lock with side handles (for sliding doors)

hinge covers (set on one pc)

handle with escutcheon (page 146)

Porta GRANDDECO



Porta GRANDDECO is a classic design and a guarantee of an elegant interior. A simple form is a synonym for good taste. The models are addressed to the Customers who attach an importance to the tradition and who feel excellent in classically designed interiors.



pattern 5.1



pattern 5.2



pattern 6.1



pattern 6.2

AVAILABLE COLORS

Portadecor veneer ★★☆☆☆☆



Grey Euroinvest Beech Bavaria Oak Cherry tree Walnut Wenge



Light Oak Walnut Verona 1 Walnut Verona 2 Walnut Verona 3

**NEW
COLORS**

DOOR LEAVES – CROSS-SECTIONS



„honeycomb“ stabilizing



solid chipboard reinforced by plywood



perforated chipboard

DOOR LEAF CONSTRUCTION

The leaf core is made of honeycomb chipboard. Optionally, perforated chipboard (models 5.1, 6.1) or solid chipboard (other models) reinforced of inner frame made of plywood. The frame and the core are covered with HDF board on both sides.

LEAF EDGE PROFILE

“K” profile leaf edge. Both side edges and the upper edge of the leaf covered with leaf-colored skirting tape.

FINISHING

The door leaf is veneered with Portadecor veneer. MDF frame is veneered in the colour of the door leaf.

MODELS

Single- or double-leaf in all patterns.

Door leaf is available in version for sliding door without hinges and rebate and with a groove for guiding element slot-milled in the bottom edge of the door leaf (included in the system).

ACCESSORIES – included in the leaf price

- Two standard pintle hinges
- Three hinges for a leaf of dimension „100“ and „110“
- Lock: for regular key, bathroom lock or for cylinder insert
- Pane (pattern “chinchilla” or hardened mat)
- Round flush handle (for sliding doors)

LEAF SIZES (page 154, table 1)

Single leaf: „60“, „70“, „80“, „90“, „100“, „110“¹

Double leaf: „120“ ÷ „200“²

RECOMMENDED DOOR FRAMES (from page 128)

- MINIMAX door frame, fixed width: 60 mm and 100 mm
- Adjustable Porta SYSTEM door frame
- Adjustable PRESTIGE door frame
- Metal door frame

NOTES:

- Preparation for shortening, for an additional charge, applies only to honeycomb core leaves. The perforated chipboard and solid chipboard core leaves come with preparation for shortening as standard.

¹ Available only with the perforated chipboard core.

Pane’s dimensions are the same as for „100“ size.

² Arbitrary selection of door leaf sizes for double doors.

ADDITIONAL CHARGES (option)

„100“, „110“ size

core: perforated or solid chipboard

ventilation: grid, sleeves and undercut

(page 149)

third hinge for the leaf dimensions „60“, „70“, „80“ or „90“

preparation for shortening up to 60 mm

hook lock with side handles (for sliding doors)

hinge covers (set on one pc)

handle with escutcheon

(page 146)

Porta STYLE



The distinctive features of this range include many decorative qualities while preserving individual approach to the interior. The design, which meets high requirements of the Customers, allows the creation of an interesting decor effect.



* The same prices apply to door leaves with panels (thickness 8 mm, veneered on both sides).



pattern 1

pattern 2

pattern 3

pattern 4

pattern 5

AVAILABLE COLORS

Portadecor veneer ★★☆☆☆☆



HQ CPL veneer ★★★★★☆



DOOR LEAVES – CROSS-SECTIONS



„honeycomb” stabilizing



solid chipboard reinforced by plywood



perforated chipboard

DOOR LEAF CONSTRUCTION

In models (1, 2, 3 and 4) the leaf core is made of stabilizing honeycomb core or perforated chipboard reinforced with inner frame made of plywood (option at an extra charge). In model 5, the leaf core is made of solid chipboard. The frame and the core are covered with HDF board on both sides.

LEAF EDGE PROFILE

“K” profile leaf edge. Both side edges and the upper edge of the leaf covered with leaf-colored skirting tape.

FINISHING

The door leaf is veneered with Portadecor veneer or HQ CPL veneer. MDF frame is veneered in the colour of the door leaf.

MODELS

- Glazed leaves.
- Leaves with panel (with 8 mm thick panel veneered from both sides).

Door leaf is available in version for sliding door without hinges and rebate and with a groove for guiding element slot-milled in the bottom edge of the door leaf (included in the system).

ACCESSORIES – included in the leaf price

- Two standard pintle hinges
- Three hinges for a leaf of dimension „100” and „110”
- Lock: for regular key, bathroom lock or for cylinder insert
- Pane (pattern “chinchilla” or hardened mat)
- Round flush handle (for sliding doors)

LEAF SIZES (page 154, table 1)

Single leaf: „60”, „70”, „80”, „90”, „100”, „110”¹

Double leaf: „120” ÷ „200”²

RECOMMENDED DOOR FRAMES (from page 128)

- MINIMAX door frame, fixed width: 60 mm and 100 mm
- Adjustable Porta SYSTEM door frame
- Adjustable PRESTIGE door frame (tylko z okleiną Portadecor)
- Metal door frame

NOTES

- Sizes „100” and „110” are not available for model 5.
- Two sleeve rows are not available for model 5.
- Preparation for shortening, for an additional charge, applies only to honeycomb core leaves. The perforated chipboard and solid chipboard core leaves come with preparation for shortening as standard.

¹ Available only with the perforated chipboard core.

Pane’s dimensions are the same as for „100” size.

² Arbitrary selection of door leaf sizes for double doors.

ADDITIONAL CHARGES (option)

„100”, „110” size

core: perforated chipboard

ventilation: grid, sleeves or undercut (page 149)

third hinge for the leaf dimensions „60”, „70”, „80” or „90”

preparation for shortening up to 60 mm

hook lock with side handles (for sliding doors)

hinge covers (set on one pc)

handle with escutcheon (page 146)

Porta FOCUS



Glazed models are designed for people who value and appreciate the freedom of space, for whom natural light plays an important role in planning the interior. Porta FOCUS are directed for those who wish to make their homes standing out through modern and exceptionally attractive style of interior design.



pattern 1.B

pattern 1.C

pattern 1.D

pattern 1.E

pattern 2.A

pattern 2.B

pattern 2.C

AVAILABLE COLORS

Portadecor veneer ★★☆☆☆☆



DOOR LEAVES – CROSS-SECTIONS



„honeycomb“ stabilizing



perforated chipboard

DOOR LEAF CONSTRUCTION

The door leaf is filled with stabilizing honeycomb core or perforated chipboard reinforced with inner frame made of plywood (option at an extra charge). Frame with filing is covered from both sides with HDF board. In glazed models is used hardened mat pane with a thickness 8 mm, which is an element of door construction.

LEAF EDGE PROFILE

“K” profile leaf edge. Both side edges and the upper edge of the leaf covered with leaf-colored skirting tape.

FINISHING

The door leaf is veneered with Portadecor veneer. MDF frame is veneered in the colour of the door leaf.

MODELS

Single- or double-leaf in all patterns. Single-leaf sliding door are made without hinges and rebate. The lower part of the frame has a groove for the floor-mounted guide (included in the system). Door leaves from group 2 have an additional c-section metal rail on the leaf for guiding.

ACCESSORIES – included in the leaf price

- Two standard pintle hinges
- Three hinges for a leaf of dimension „100“ and „110“
- Lock: for regular key, bathroom lock or for cylinder insert
- Hardened mat pane (width, not dependent on leaf size)
- Round flush handle (for sliding doors)

LEAF SIZES (page 154, table 1)

Single leaf: „60“, „70“, „80“, „90“, „100“, „110“¹

Double leaf: „120“ ÷ „200“²

RECOMMENDED DOOR FRAMES (from page 128)

- MINIMAX door frame, fixed width: 60 mm and 100 mm
- Adjustable Porta SYSTEM door frame
- Adjustable PRESTIGE door frame
- Metal door frame

NOTES

- Ventilation undercut and grid are available only in full door leaves from group 1.
- Preparation for shortening, for an additional charge, applies only to honeycomb core leaves from group 1. The perforated chipboard and solid chipboard core leaves come with preparation for shortening as standard.

¹ Available only with the perforated chipboard core.

² Arbitrary selection of door leaf sizes for double doors.



pattern 2.D



pattern 2.E

ADDITIONAL CHARGES (option)

„100“, „110“ size

core: perforated chipboard

ventilation: grid, sleeves or undercut (page 149)

third hinge for the leaf dimensions „60“, „70“, „80“ or „90“

preparation for shortening up to 60 mm

hook lock with side handles (for sliding doors)

hinge covers (set on one pc)

handle with escutcheon (page 146)

Porta FIT



Porta FIT is a „tailor made“, wide range of products adjusted to individual requirements of each and every customer. The collection was prepared in 25 colors and in 3 different qualities of finishing ranging from the economical and priceattractive version in Portadecor veneer, through an effective veneer Portadur of high utility, up to extremely resistant and giving a guarantee of multi-use CPL HQ veneer. CPL HQ laminate is a material from Long Life Product category used in the apartments of a higher standard and wherever the doors are exposed to intensive use, such as hotels, office buildings and other public utility spaces.



pattern A.2

pattern A.6

pattern B.2

pattern B.5

pattern C.1

pattern C.3

pattern D.1

AVAILABLE COLORS

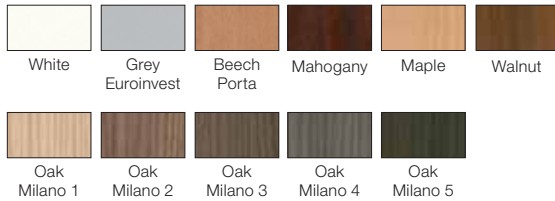
Portadecor veneer ★★☆☆☆☆



Portadur veneer ★★☆☆☆☆



HQ CPL veneer ★★☆☆☆☆



DOOR LEAVES – CROSS-SECTIONS



„honeycomb“ stabilizing



solid chipboard reinforced by plywood

DOOR LEAF CONSTRUCTION

In patterns A, B, C and I the door leaf is filled with combination of honeycomb core and stabilizing board or fully with solid chipboard (option at an extra charge). In pattern D the standard door leaf filling is solid chipboard. The frame and the core are covered with HDF board on both sides. Door leaves are also equipped by either a pane or flat panel (8 mm thick HDF board veneered from both sides).

LEAF EDGE PROFILE

“K” profile leaf edge. Both side edges and the upper edge of the leaf covered with leaf-colored skirting tape. For doors veneered with CPL HQ both side edges and the upper edge of the leaf covered with 1 mm thick ABS tape of the same colour as the door.

FINISHING

The leaf is covered with Portadecor, Protadur veneer (vertical wood grains) or CPL HQ (Continuous Pressure Laminate High Quality) 0,2 mm laminate. MDF frame is available in two profiles depending on veneer type (different for CPL HQ) and is veneered in the colour of the door leaf.

MODELS

Single and double leaf: in all patterns.

Door leaf is available in version for sliding door without hinges and rebate and with a groove for guiding element slot-milled in the bottom edge of the door leaf (included in the system).

ACCESSORIES – included in the leaf price

- Two pintle hinges standard
- Three pintle hinges standard for a leaf of dimension „100“ and in Portadur veneer
- Lock: for regular key, bathroom lock or for cylinder insert
- Pane (pattern hardened¹ mat; „chinchilla“; MasterCarre)
- Round flush handle (for sliding doors)

LEAF SIZES (page 154, table 1)

Single leaf: „60“, „70“, „80“, „90“, „100“

Double leaf: „120“ ± „200“²

RECOMMENDED DOOR FRAMES (from page 128)

- MINIMAX door frame, fixed width: 60 mm (only Portadecor veneer) and 100 mm
- Adjustable Porta SYSTEM door frame
- Adjustable PRESTIGE door frame (only Portadecor and Portadur veneer)
- Metal door frame

¹ Because of small size, the pane in pattern A is not hardened.

² Arbitrary selection of door leaf sizes for double doors.



pattern D.3



pattern I.1

ADDITIONAL CHARGES (option)

„100“ size

core: solid chipboard

ventilation: grid, sleeves or undercut (page 149)

third hinge for the leaf dimensions „60“, „70“, „80“ or „90“

preparation for shortening up to 60 mm

hook lock with side handles (for sliding doors)

hinge covers (set on one pc)

handle with escutcheon (page 146)

Porta FIT



Porta FIT is a „tailor made“, wide range of products adjusted to individual requirements of each and every customer. The collection was prepared in 25 colors and in 3 different qualities of finishing ranging from the economical and priceattractive version in Portadecor veneer, through an effective veneer Portadur of high utility, up to extremely resistant and giving a guarantee of multi-use CPL HQ veneer. CPL HQ laminate is a material from Long Life Product category used in the apartments of a higher standard and wherever the doors are exposed to intensive use, such as hotels, office buildings and other public utility spaces.



pattern E.0



pattern E.3



pattern F.2



pattern F.6



pattern G.2



pattern G.5



pattern H.1

AVAILABLE COLORS

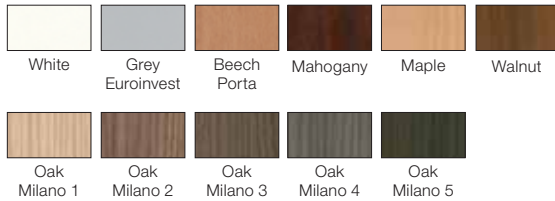
Portadecor veneer ★★☆☆☆☆



Portadur veneer ★★☆☆☆☆



HQ CPL veneer ★★☆☆☆☆



DOOR LEAVES – CROSS-SECTIONS



„honeycomb” stabilizing



solid chipboard reinforced by plywood



pattern H.4

DOOR LEAF CONSTRUCTION

The door leaf is filled with combination of honeycomb core and stabilizing board or fully with solid chipboard (option at an extra charge). The frame and the core are covered with HDF board on both sides. Door leaves are also equipped by either a pane or flat panel (8 mm thick HDF board veneered from both sides).

LEAF EDGE PROFILE

“K” profile leaf edge. Both side edges and the upper edge of the leaf covered with leaf-colored skirting tape. For doors veneered with CPL HQ both side edges and the upper edge of the leaf covered with 1 mm thick ABS tape of the same colour as the door.

FINISHING

The leaf is covered with Portadecor, Protadur veneer (vertical-horizontal wood grains) or CPL HQ 0,2 mm laminate (Continuous Pressure Laminate High Quality). MDF frame is available in two shapes of profile depending on veneer (different for CPL HQ) and is veneered in the colour of the door leaf.

MODELS

Single and double doors: in all patterns.

Door leaf is available in version for sliding door without hinges and rebate and with a groove for guiding element slot-milled in the bottom edge of the door leaf (included in the system).

ACCESSORIES – included in the leaf price

- Two pintle hinges standard
- Three pintle hinges standard for a leaf of dimension „100” and in Portadur veneer
- Lock: for regular key, bathroom lock or for cylinder insert
- Pane (pattern hardened mat; „chinchilla”; MasterCarre)
- Round flush handle (for sliding doors)

LEAF SIZES (page 154, table 1)

Single leaf: „60”, „70”, „80”, „90”, „100”¹

Double leaf: „120” ± „200”²

RECOMMENDED DOOR FRAMES (from page 128)

- MINIMAX door frame, fixed width: 60 mm (only Portadecor veneer) and 100 mm
- Adjustable Porta SYSTEM door frame
- Adjustable PRESTIGE door frame (only Portadecor and Portadur veneer)
- Metal door frame

NOTES

- Ventilation grid and sleeves with 2 rows not available in H pattern.

¹ „100” size is available only with vertical wood grains.

² Arbitrary selection of door leaf sizes for double doors.

ADDITIONAL CHARGES (option)

„100” size

core: solid chipboard

ventilation: grid, sleeves or undercut (page 149)

third hinge for the leaf dimensions „60”, „70”, „80” or „90”

preparation for shortening up to 60 mm

hook lock with side handles (for sliding doors)

hinge covers (set on one pc)

handle with escutcheon (page 146)

Porta NOVA



High quality materials, attractive and popular design, and various types of glazings are the main advantages of this proposal. Porta NOVA is a combination of durability and the charm of italian walnut wood. Models included in this range are used both in the residential and office spaces, and the veneer with wood grain pattern improves the aesthetics of any area.



pattern 1.1



pattern 1.2



pattern 1.3



pattern 2.1



pattern 2.2



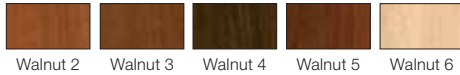
pattern 3.1



pattern 3.2

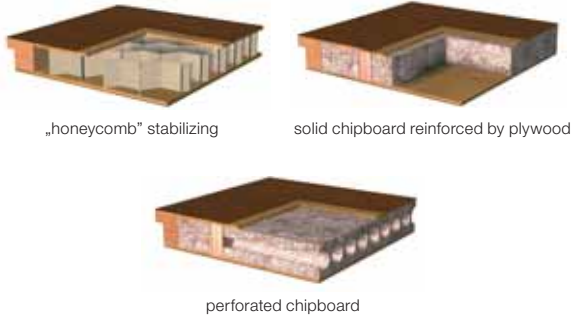
AVAILABLE COLORS

Portadur veneer ★★★★★☆



Walnut 2 Walnut 3 Walnut 4 Walnut 5 Walnut 6

DOOR LEAVES – CROSS-SECTIONS



„honeycomb“ stabilizing

solid chipboard reinforced by plywood

perforated chipboard

DOOR LEAF CONSTRUCTION

The door leaf consists of a finger jointed softwood filled with: for group 1 – stabilizing honeycomb core or perforated chipboard reinforced with inner frame made of plywood (option at an extra charge); for group 2 and 3 – solid chipboard. Frame with filling is covered from both sides with HDF board.

LEAF EDGE PROFILE

“K” type door leaf edge profile. Both sides and the top of a door leaf are veneered with skirting tape in the colour of the door leaf.

FINISHING

The door leaf is veneered with Portadur veneer with characteristic vertical-horizontal wood grains. The light frame is veneered.

MODELS

Single and double doors: in all patterns of each group. Full, glazed or ready for glazing. Door leaf is available in version for sliding door without hinges and rebate and with a groove for guiding element slot-milled in the bottom edge of the door leaf (included in the system).

ACCESSORIES – included in the leaf price

- Lock: for regular key, bathroom lock or for cylinder insert
- Three standard pintle hinges
- Pane (pattern “chinchilla”; “ribbed glass”¹; “mat hardened”; MasterCarre)
- Preparation for shortening up to 60 mm (2 and 3 group only)
- Round flush handle (for sliding doors)

LEAF SIZES (page 154, table 1)

Single leaf: „60“, „70“, „80“, „90“, „100“²

Double leaf: „90“ ÷ „200“³

RECOMMENDED DOOR FRAMES – triple-hinged (from page 128)

- MINIMAX door frame, fixed width: 100 mm
- Adjustable Porta SYSTEM door frame
- Adjustable PRESTIGE door frame

NOTES

- Grid, ventilation sleeves – 2 rows available in patterns from group 1 only.
- Preparation for shortening, for an additional charge, applies only to honeycomb core leaves. The perforated chipboard and solid chipboard come with preparation for shortening as standard.

¹ Not available for pattern 2.2

² Size „100“ available only with vertical wood grains in group 1 and 3.

³ Arbitrary selection of door leaf sizes for double doors.

Passive leaf (side panels) with sizes „30“, „40“, „50“ only in full option and vertical wood grains.

ADDITIONAL CHARGES (option)

„100“ size

core: perforated chipboard

ventilation: grid, sleeves or undercut

(page 149)

preparation for shortening up to 60 mm (group 1)

bull’s eye made from stainless steel (pattern 1.1 only)

hook lock with side handles (for sliding doors)

hinge covers (set on one pc)

handle with escutcheon

(page 146)

Porta NOVA



High quality materials, attractive and popular design, and various types of glazings are the main advantages of this proposal. Porta NOVA is a combination of durability and the charm of italian walnut wood. Models included in this range are used both in the residential and office spaces, and the veneer with wood grain pattern improves the aesthetics of any area.



pattern 4.1



pattern 4.2



pattern 4.3



pattern 4.4



pattern 5.1



pattern 5.2



pattern 5.3

AVAILABLE COLORS

Portadur veneer ★★★★★☆



Walnut 2 Walnut 3 Walnut 4 Walnut 5 Walnut 6

DOOR LEAVES – CROSS-SECTIONS



solid chipboard reinforced by plywood

DOOR LEAF CONSTRUCTION

The door leaf consists of a finger-jointed softwood or MDF frame covered from both sides with HDF boards, filled with solid chipboard.

LEAF EDGE PROFILE

“K” type door leaf edge profile. Both sides and the top of a door leaf are veneered with skirting tape in the colour of the door leaf.

FINISHING

The door leaf is veneered with Portadur veneer with characteristic vertical–horizontal wood grains. The light frame is veneered.

MODELS

Single and double doors: in all patterns of each group. Full, glazed or ready for glazing. Door leaf is available in version for sliding door without hinges and rebate and with a groove for guiding element slot-milled in the bottom edge of the door leaf (included in the system).

ACCESSORIES – included in the leaf price

- Lock: for regular key, bathroom lock or for cylinder insert
- Three standard pintle hinges
- Pane (pattern “chinchilla”; “ribbed glass”; “mat hardened”; MasterCarre)
- Preparation for shortening up to 60 mm
- Round flush handle (for sliding doors)

LEAF SIZES (page 154, table 1)

Single leaf: „60“, „70“, „80“, „90“, „100“¹

Double leaf: „120“ ÷ „200“²

RECOMMENDED DOOR FRAMES – triple-hinged (from page 128)

- MINIMAX door frame, fixed width: 100 mm
- Adjustable Porta SYSTEM door frame
- Adjustable PRESTIGE door frame

¹ Size „100“ available only with vertical wood grains.

² Arbitrary selection of door leaf sizes for double doors.



pattern 5.4



pattern 5.5

ADDITIONAL CHARGES (option)

„100“ size

ventilation undercut or ventilation sleeves (1 row) (page 149)

hook lock with side handles (for sliding doors)

hinge covers (set on one pc)

handle with escutcheon (page 146)

Porta NOVA



High quality materials, attractive and popular design, and various types of glazings are the main advantages of this proposal. Porta NOVA is a combination of durability and the charm of italian walnut wood. Models included in this range are used both in the residential and office spaces, and the veneer with wood grain pattern improves the aesthetics of any area.



Design inspired by the application of Module RETRO - details, see page 130.



pattern 6.1



pattern 6.2



pattern 6.3



pattern 6.4



pattern 6.5



pattern 7.1



pattern 7.2

AVAILABLE COLORS

Portadur veneer ★★★★★☆



DOOR LEAVES – CROSS-SECTIONS



solid chipboard reinforced by plywood

DOOR LEAF CONSTRUCTION

The door leaf consists of a finger-jointed softwood or MDF frame covered from both sides with HDF boards, filled with solid chipboard.

LEAF EDGE PROFILE

“K” type door leaf edge profile. Both sides and the top of a door leaf are veneered with skirting tape in the colour of the door leaf.

FINISHING

The door leaf is veneered with Portadur veneer with characteristic vertical-horizontal wood grains. The light frame and sash (from PVC) are veneered in the colour of the door leaf.

MODELS

Single and double doors: in all patterns of each group. Full, glazed or ready for glazing. Door leaf is available in version for sliding door without hinges and rebate and with a groove for guiding element slot-milled in the bottom edge of the door leaf (included in the system).

ACCESSORIES – included in the leaf price

- Lock: for regular key, bathroom lock or for cylinder insert
- Three standard pintle hinges
- Pane pattern (“chinchilla”; “mat hardened”)
- Preparation for shortening up to 60 mm
- Round flush handle (for sliding doors)

LEAF SIZES (page 154, table 1)

Single leaf: „60“, „70“, „80“, „90“, „100“¹

Double leaf: „120“ ± „200“²

RECOMMENDED DOOR FRAMES – triple-hinged (from page 128)

- MINIMAX door frame, fixed width: 100 mm
- Adjustable Porta SYSTEM door frame
- Adjustable PRESTIGE door frame

NOTES

- Grid and ventilation sleeves – 2 rows available in patterns 6.5, 7.5 only.

¹ Size „100“ is available only with vertical wood grains.

² Arbitrary selection of door leaf sizes for double doors.



pattern 7.3

pattern 7.4

pattern 7.5

ADDITIONAL CHARGES (option)

„100“ size

ventilation: grid, sleeves or undercut (page 149)

hook lock with side handles (for sliding doors)

hinge covers (set on one pc)

handle with escutcheon (page 146)

Porta LINE



Unique character of the Porta LINE doors is underlined by aluminum marquetry on the leaf's surface. Models from this collection are available in a wide range of colors, with exceptionally durable HQ CPL (High Quality Continuous Pressure Laminate) and Portadur veneers, which makes the product suitable for use not only in residential applications, but also in offices and hotels.



pattern A.1



pattern A.3



pattern B.1



pattern C.1



pattern D.1



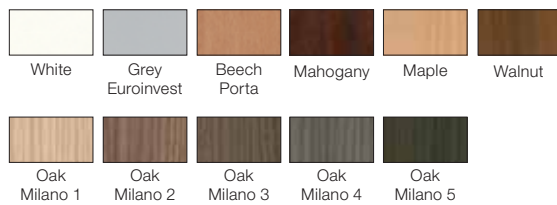
pattern E.1

AVAILABLE COLORS

Portadur veneer ★★★★★☆



HQ CPL veneer ★★★★★☆



DOOR LEAVES – CROSS-SECTIONS



„honeycomb“ stabilizing

perforated chipboard



aluminum marquetry – silver color



aluminum marquetry – golden color

DOOR LEAF CONSTRUCTION

The door leaf consists of a finger jointed softwood filled with stabilizing honeycomb core or perforated chipboard reinforced with inner frame made of plywood. The frame and the core are covered, on both sides, with an HDF board. The leaves come equipped with 6 mm thick aluminum marquetry (silver or golden).

LEAF EDGE PROFILE

“K” profile leaf edge. Both side edges and the upper edge of the leaf covered with leaf-colored skirting tape.

FINISHING

The leaf is covered with 0.2 mm HQ CPL veneer (Continuous Pressure Laminate High Quality) with a vertical vein pattern, or with a Portadur veneer with a vertical or a vertical and horizontal vein pattern (pattern A.3).

MODELS

Single- or double-leaf in all patterns.

Door leaf is available in version for sliding door without hinges and rebate and with a groove for guiding element slot-milled in the bottom edge of the door leaf (included in the system).

ACCESSORIES – included in the leaf price

- Two standard pintle hinges
- Three hinges in the „100“ width leaf and in all door sizes in Portadur veneer
- Lock: for a regular key, with a bathroom lock or for cylinder insert
- Round flush handle (for sliding doors)

LEAF SIZES (page 154, table 1)

Single leaf: „60“, „70“, „80“, „90“, „100“, „110“¹

Double leaf: „120“ ÷ „200“²

RECOMMENDED DOOR FRAMES (from page 128)

- MINIMAX door frame, fixed width: 100 mm
- Adjustable Porta SYSTEM door frame
- Adjustable PRESTIGE door frame (only in Portadur veneer)
- Metal door frame

NOTES

- Ventilation sleeves not available in pattern D.1.
- Preparation for shortening, for an additional charge, applies only to honeycomb core leaves. The perforated chipboard core and solid chipboard come with preparation for shortening as standard.

¹ Available only with the perforated chipboard core.

Model A.3 impossible to comply with the size of „100“ and „110“.

² Arbitrary selection of door leaf sizes for double doors.

ADDITIONAL CHARGES (option)

„100“, „110“ size

core: perforated chipboard

ventilation sleeves or ventilation undercut (page 149)

third hinge for the leaf dimensions „60“, „70“, „80“ or „90“

preparation for shortening up to 60 mm

bull's eye made from stainless steel (not available in pattern E.1)

hook lock with side handles (for sliding doors)

hinge covers (set on one pc)

handle with escutcheon (page 146)

HQ CPL laminated



This product is applied for all types of interiors, especially in places where the doors are subject to heavy traffic with suggested usage in hotels, offices, public buildings, and - last but not least - high standard apartments.
Used ABS tape provides maximum resistance for mechanical door leaf damage.
The door leaf and frame are covered with HQ CPL veneer, which ensures the highest quality and guarantees many years of comfortable and reliable door use (Long Life Product).



pattern 1.1



pattern 1.2



pattern 1.3



pattern 5.1



pattern 5.2



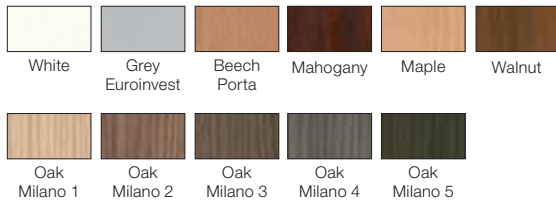
pattern 5.3



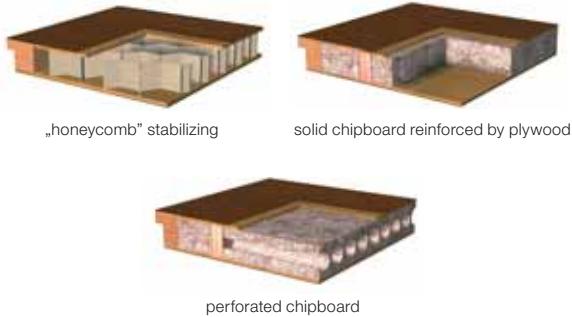
pattern 5.4

AVAILABLE COLORS

HQ CPL veneer ★★★★★☆



DOOR LEAVES – CROSS-SECTIONS



DOOR LEAF CONSTRUCTION

The door leaf consists of: a finger jointed softwood filled with stabilizing honeycomb core or perforated chipboard reinforced with inner frame made of plywood (option at an extra charge) – group 1; group 5 – solid chipboard. The frame and the core are covered with HDF board on both sides.

LEAF EDGE PROFILE

“K” profile leaf edge. Both side edges and the upper edge of the leaf covered with 1 mm thick ABS tape of the same colour as the door

FINISHING

The leaf is veneered with veneers: HQ CPL (Continuous Pressure Laminate High Quality) laminate 0.2 or 0.7 mm thick (group 1 only). MDF frame is veneered in the colour of the door leaf.

MODELS

Single and double leaf: in all patterns.

Door leaf is available in version for sliding door without hinges and rebate and with a groove for guiding element, slot-milled in the bottom edge of the door leaf (included in the system).

ACCESSORIES – included in the leaf price

- Two standard pintle hinges
- Three hinges for a leaf of dimension „100” and „110”
- Lock: for regular key, bathroom lock or for cylinder insert
- Pane (pattern “chinchilla”)
- Preparation for shortening up to 60 mm (group 5 only)
- Round flush handle (for sliding doors)

LEAF SIZES (page 154, table 1)

Single leaf: „60”, „70”, „80”, „90”, „100”, „110”¹

Double leaf: „90” ÷ „200”²

RECOMMENDED DOOR FRAMES (from page 128)

- MINIMAX door frame, fixed width: 100 mm
- Adjustable Porta SYSTEM door frame
- Metal door frame

NOTES

- Grid, ventilation sleeves – 2 rows are available in patterns from group 1 only.
- Preparation for shortening, for an additional charge, applies only to honeycomb core leaves. The perforated chipboard and solid chipboard core leaves come with preparation for shortening as standard.

¹ Available only with the perforated chipboard core.

Pane’s dimensions are the same as for „100” size.

² Arbitrary selection of door leaf sizes for double doors.

Passive leaf (side panels) with sizes „30”, „40”, „50” only in full option.



pattern 5.5

ADDITIONAL CHARGES (option)

„100”, „110” size

core: perforated chipboard

ventilation: grid, sleeves or undercut (page 149)

third hinge for the leaf dimensions „60”, „70”, „80” or „90”

preparation for shortening up to 60 mm (group 1)

bulaj – ze stali nierdzewnej (pattern 1.1)

hook lock with side handles (for sliding doors)

hinge covers (set on one pc)

handle with escutcheon (page 146)

each hardened mat pane (pattern 1.2 and group 5)

mat hardened pane (pattern 1.3)

SLOT-MILLED



To use this product to all types of premises, especially everywhere where the doors are exposed to intensive use. Suggested for hotels, office buildings, public places and houses with higher standard. Used ABS tape provides maximum resistance for mechanical door leaf damage. Leaf with a door frame covered with CPL HQ veneers are guarantee the highest quality and comfort of a multi-use door (Long Life Product).



pattern A



pattern B



pattern C



pattern D



pattern E



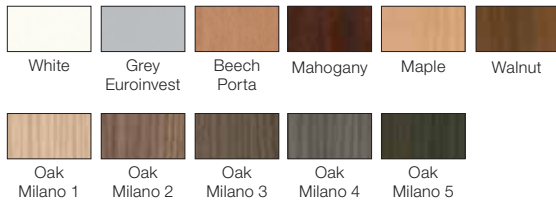
pattern F



pattern G

AVAILABLE COLORS

HQ CPL veneer ★★★★★☆



DOOR LEAVES – CROSS-SECTIONS



perforated chipboard

DOOR LEAF CONSTRUCTION

The door leaf consists of a finger jointed softwood frame filled with a perforated chipboard, reinforced with an internal plywood frame. The frame and the core are covered, on both sides, with an HDF board.

LEAF EDGE PROFILE

"K" profile leaf edge. For doors veneered with CPL HQ both side edges and the upper edge of the leaf covered with 1 mm thick ABS tape of the same colour as the door.

FINISHING

The leaf is covered with 0.2 mm HQ CPL veneer (Continuous Pressure Laminate High Quality).

MODELS

8 patterns: from „A" to „H".

Door leaf is available in version for sliding door without hinges and rebate and with a groove for guiding element slot-milled in the bottom edge of the door leaf (included in the system)¹.

ACCESSORIES – included in the leaf price

- Two standard pintle hinges
- Three hinges for a leaf of dimension „100"
- Lock: for regular key, bathroom lock or for cylinder insert
- Preparation for shortening up to 60 mm
- Round flush handle (for sliding doors)

LEAF SIZES (page 154, table 1)

Single leaf: „60", „70", „80", „90", „100"

Double leaf: „120" ± „200"²

RECOMMENDED DOOR FRAMES (from page 128)

- MINIMAX door frame, fixed width: 100 mm
- Adjustable Porta SYSTEM door frame
- Metal door frame

NOTES

- Depending on the veneer color, we offer two mill colors:
 - a) light brown (White, Grey Euroinvest, Beech Porta, Maple, Oak Milano 1)
 - b) dark brown (Mahogany, Walnut, Oak Milano 2 – Oak Milano 5)

¹ A, F and H designs in the sliding door version – for an additional charge – require to be ordered through the Contract Department.

² Arbitrary selection of door leaf sizes for double doors.



pattern H

ADDITIONAL CHARGES (option)

„100" size

ventilation undercut (page 149)

third hinge for the leaf dimensions „60", „70", „80" or „90"

hook lock with side handles (for sliding doors)

hinge covers (set on one pc)

handle with escutcheon (page 146)

Porta CONCEPT



Porta CONCEPT door range is up to date with the most recent trends in utility design. Popular models are based on a durable and fancy looking rail structure consisting of horizontal and vertical beams made of the highest quality wooden materials. This is an offer for those customers who expect doors in which wooden elements prevail in the door leaf structure. The collection is available in a wide color range of Portadecor and Portadur veneers which helps to match the door to the individual interior design.



pattern A.0

pattern A.3

pattern A.9

pattern B.1

pattern C.0

pattern C.2

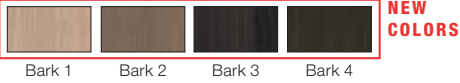
pattern C.6

AVAILABLE COLORS

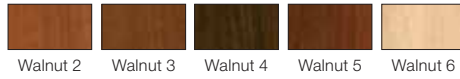
Portadecor veneer ★★☆☆☆☆



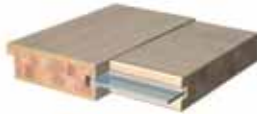
Portacortex veneer ★★☆☆☆☆



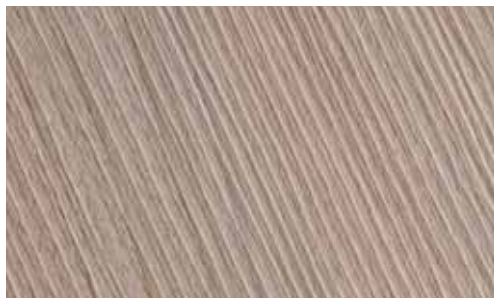
Portadur veneer ★★☆☆☆☆



DOOR LEAVES – CROSS-SECTIONS



wooden construction - pine blockboard



Structure of Portacortex veneer



pattern K.0



pattern K.3

DOOR LEAF CONSTRUCTION

Leaf frame is made of the highest quality wooden elements manufactured using warp-resistant blockwood technology. Depending on the model, the leaf is also provided with horizontal beams and Portadecor, Portacortex or Portadur veneer coated panels with tempered matt glass panes.

LEAF EDGE PROFILE

"K" leaf edge profile. Leaf edge is covered with base material used in the coverage of the leaves.

FINISHING

The leaf is covered with Portadecor, Portacortex or Portadur veneer.

MODELS

Single- or double-leaf in all patterns.

Door leaf is available in version for sliding door without hinges and rebate and with a groove for guiding element slot-milled in the bottom edge of the door leaf (included in the system).

ACCESSORIES – included in the leaf price

- Three standard pintle hinges
- Lock: for regular key, bathroom lock or for cylinder insert
- Pane (pattern hardened mat)
- Preparation for shortening up to 60 mm
- Round flush handle (for sliding doors)

LEAF SIZES (page 154, table 1)

Single leaf: „60“, „70“, „80“, „90“, „100“

Double leaf: „120“ ± „200“¹

RECOMMENDED DOOR FRAMES – triple-hinged (from page 128)

- MINIMAX door frame, fixed width: 100 mm
- Adjustable Porta SYSTEM door frame
- Adjustable PRESTIGE door frame

¹ Arbitrary selection of door leaf sizes for double doors.

ADDITIONAL CHARGES (option)

„100“ size

ventilation sleeves or ventilation undercut (page 149)

third hinge in door frame

hook lock with side handles (for sliding doors)

hinge covers (set on one pc)

handle with escutcheon (page 146)

Porta IDEA



Porta IDEA is a series of internal doors which combine all features of a good product, namely spectacular design, attractive colours of finishing materials, sturdy structure and, last but not least – affordable price! An innovation in this series consists in the use of a stunning Portacortex veneer which resembles tree bark and is available in four different fashionable colour shades. Rails and jambs are made of the best quality wood which ensures many year service.

NEW COLLECTION



pattern A.0



pattern A.1



pattern A.2



pattern A.3



pattern A.4



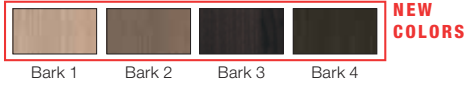
pattern B.0



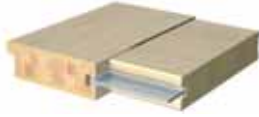
pattern B.1

AVAILABLE COLORS

Portacortex veneer ★★★★★



DOOR LEAVES – CROSS-SECTIONS



wooden construction - pine blockboard

DOOR LEAF CONSTRUCTION

Vertical beams of leaf are made of the highest quality wooden elements manufactured using warp-resistant blockwood technology. Depending on the model, the leaf is also provided with horizontal beams and Portacortex veneer coated panels with tempered matt glass panes.

LEAF EDGE PROFILE

"K" leaf edge profile. Leaf edge is covered with base material used in the coverage of the leaves.

FINISHING

The leaf is covered with Portacortex veneer.

MODELS

Single- or double-leaf in all patterns.

Door leaf is available in version for sliding door without hinges and rebate and with a groove for guiding element slot-milled in the bottom edge of the door leaf (included in the system)¹.

ACCESSORIES – included in the leaf price

- Three standard pintle hinges
- Lock: for regular key, bathroom lock or for cylinder insert
- Pane (pattern hardened mat)
- Preparation for shortening up to 60 mm
- Round flush handle (for sliding doors)

LEAF SIZES (page 154, table 1)

Single leaf: „70“, „80“, „90“, „100“

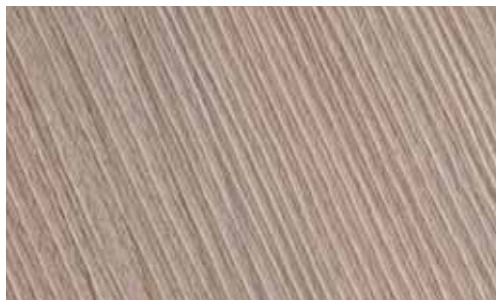
Double leaf: „140“ ± „200“²

RECOMMENDED DOOR FRAMES – triple-hinged (from page 128)

- MINIMAX door frame, fixed width: 100 mm
- Adjustable Porta SYSTEM door frame
- Adjustable PRESTIGE door frame

¹ Possible to prepare only in A patterns.

² Arbitrary selection of door leaf sizes for double doors.



Structure of Portacortex veneer



pattern B.2

pattern B.3

pattern B.4

ADDITIONAL CHARGES (option)

„100“ size

ventilation sleeves or ventilation undercut (page 149)

third hinge in door frame

hook lock with side handles (for sliding doors)

hinge covers (set on one pc)

handle with escutcheon (page 146)